



**PERFORMANCE IN MOTION**



**THERMOFORMING STICKER CHAINS**

# Thermoforming sticker chains.

Sticker chains are used to convey plastic film in thermoforming machines.

Regina "Thermoforming sticker chains" are based on ISO 08B-2, 08A-1 and 10A-1 roller chains.

Upon customer request, Regina can custom design sticker chains based on the combination of the guide and attachment shape options reported below.



## Guide options.

GUIDED ON CHAIN ROLLERS	GUIDED ON SADDLE	GUIDED ON EXTENDED PIN	GUIDED ON SINGLE OUTBOARD ROLLER	GUIDED ON DOUBLE OUTBOARD ROLLER

## Attachment shape options.

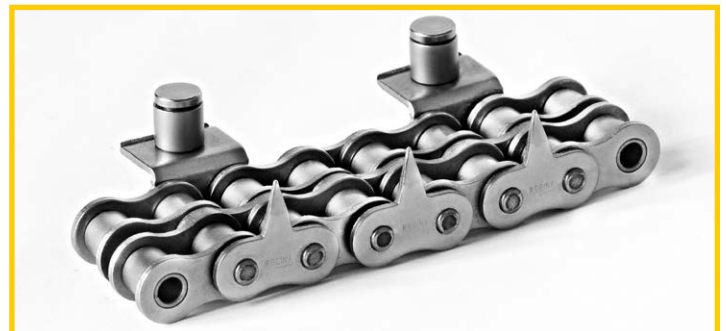
STANDARD	COINED	DEEP LINK	ASIMMETRIC	CHISEL

## PRODUCT FEATURES

- Chains are pre-stretched to eliminate break in elongation and matched in pairs for trouble free machine set up.
- Precise length tolerance for exact film positioning.
- High performance lubrication suitable for high temperature. On request with USDA H1 food approved prelubrication.
- Optimized plate hardness for improved wear resistance.



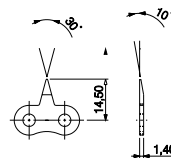
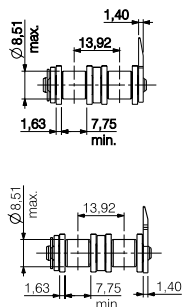
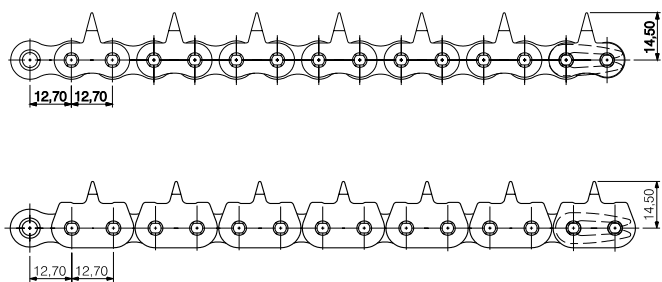
Smooth tip finishing for cleaner piercing and reduced powdering



Available in nickel plated version for corrosive environment

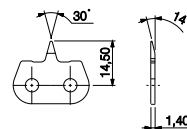
# 08B-2 BASE CHAIN

## GUIDED ON CHAIN ROLLER - COINED AND DEEP LINK



Attachment type 150

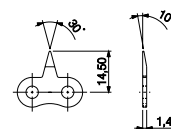
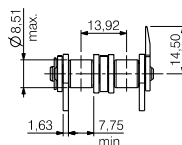
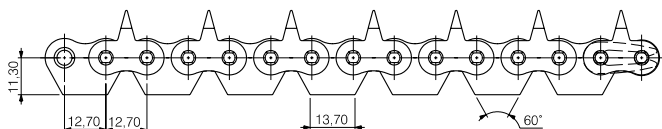
ILLIG TFT style



Attachment type 1140

REGINA ref.	ISO ref.	CHAIN PITCH P		ROLLER DIAMETER Dr		INSIDE WIDTH W		SPIKE ATTACHMENT TYPE	SPIKE ATTACHMENT FREQUENCY
		mm	inches	mm	inches	mm	inches		
226/903	08B-2	12,70	1/2	8,51	0,335	7,75	0,305	150	every 2nd pitch
226SR/P001	08B-2	12,70	1/2	8,51	0,335	7,75	0,305	1140	every 2nd pitch

## GUIDED ON SADDLE - COINED

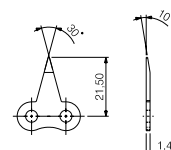
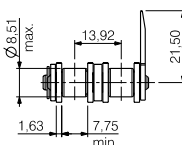
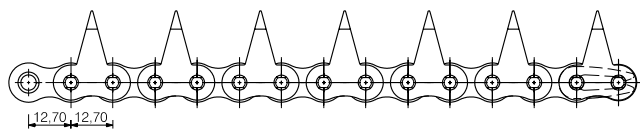


Attachment type 150

BELLAPLAST style

REGINA ref.	ISO ref.	CHAIN PITCH P		ROLLER DIAMETER Dr		INSIDE WIDTH W		SPIKE ATTACHMENT TYPE	SPIKE ATTACHMENT FREQUENCY
		mm	inches	mm	inches	mm	inches		
226/146	08B-2	12,70	1/2	8,51	0,335	7,75	0,305	150	every 2nd pitch

## GUIDED ON CHAIN ROLLER - COINED

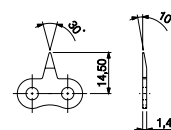
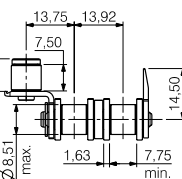
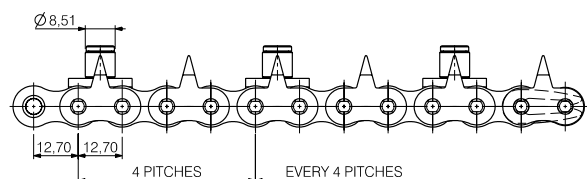


Attachment type 1010

OMV style

REGINA ref.	ISO ref.	CHAIN PITCH P		ROLLER DIAMETER Dr		INSIDE WIDTH W		SPIKE ATTACHMENT TYPE	SPIKE ATTACHMENT FREQUENCY
		mm	inches	mm	inches	mm	inches		
226/090	08B-2	12,70	1/2	8,51	0,335	7,75	0,305	1010	every 2nd pitch

## GUIDED ON SINGLE OUTBOARD ROLLER - COINED

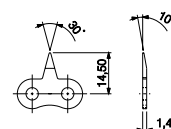
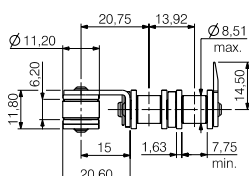
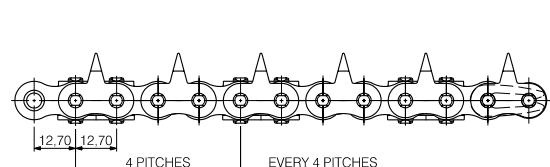


Attachment type 150

KIEFEL GABLER style

REGINA ref.	ISO ref.	CHAIN PITCH P		ROLLER DIAMETER Dr		INSIDE WIDTH W		SPIKE ATTACHMENT TYPE	SPIKE ATTACHMENT FREQUENCY
		mm	inches	mm	inches	mm	inches		
226/09F	08B-2	12,70	1/2	8,51	0,335	7,75	0,305	150	every 2nd pitch

## GUIDED ON DOUBLE OUTBOARD ROLLER - COINED



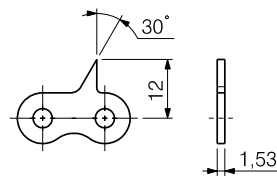
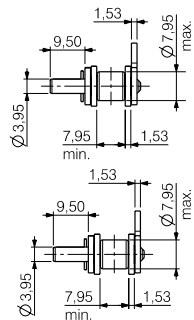
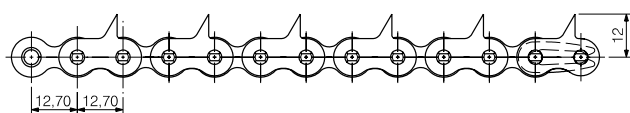
Attachment type 150

REGINA ref.	ISO ref.	CHAIN PITCH P		ROLLER DIAMETER Dr		INSIDE WIDTH W		SPIKE ATTACHMENT TYPE	SPIKE ATTACHMENT FREQUENCY
		mm	inches	mm	inches	mm	inches		
226SR/009	08B-2	12,70	1/2	8,51	0,335	7,75	0,305	150	every 2nd pitch

# 08A-1 / A40 BASE CHAIN

## GUIDED ON EXTENDED PIN - ASYMMETRIC

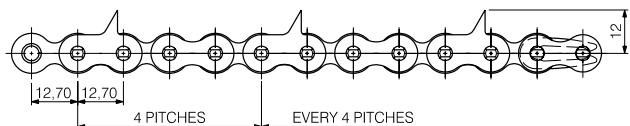
### Sticker attachment every 2nd pitch



IRWIN style

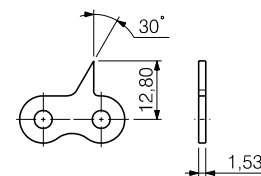
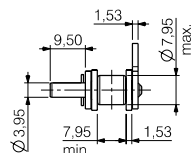
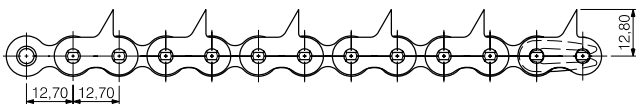
Attachment type 167

### Sticker attachment every 4nd pitch



REGINA ref.	ISO ref.	CHAIN PITCH P		ROLLER DIAMETER Dr		INSIDE WIDTH W		SPIKE ATTACHMENT TYPE	SPIKE ATTACHMENT FREQUENCY	ASSEMBLY SIDE
		mm	inches	mm	inches	mm	inches			
A40/OBB	08A	12,70	1/2	7,92	0,312	7,85	0,309	167	every 2nd pitch	left
A40/OBD	08A	12,70	1/2	7,92	0,312	7,85	0,309	167	every 2nd pitch	right
A40/11C	08A	12,70	1/2	7,92	0,312	7,85	0,309	167	every 4nd pitch	left
A40/11D	08A	12,70	1/2	7,92	0,312	7,85	0,309	167	every 4nd pitch	right

## GUIDED ON EXTENDED PIN - ASYMMETRIC

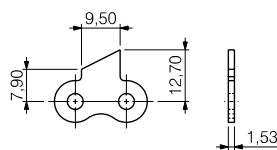
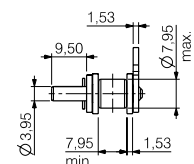
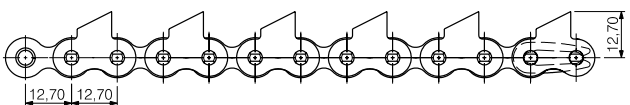


IRWIN style

Attachment type 177

REGINA ref.	ISO ref.	CHAIN PITCH P		ROLLER DIAMETER Dr		INSIDE WIDTH W		SPIKE ATTACHMENT TYPE	SPIKE ATTACHMENT FREQUENCY	ASSEMBLY SIDE
		mm	inches	mm	inches	mm	inches			
A40/P004	08A	12,70	1/2	7,92	0,312	7,85	0,309	177	every 2nd pitch	left
A40/P003	08A	12,70	1/2	7,92	0,312	7,85	0,309	177	every 2nd pitch	right

## GUIDED ON EXTENDED PIN - CHISEL

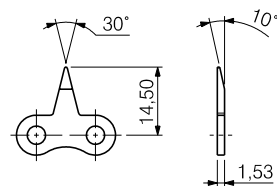
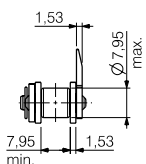
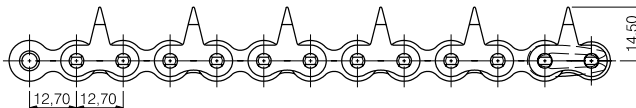


IRWIN style

Attachment type 163

REGINA ref.	ISO ref.	CHAIN PITCH P		ROLLER DIAMETER Dr		INSIDE WIDTH W		SPIKE ATTACHMENT TYPE	SPIKE ATTACHMENT FREQUENCY	ASSEMBLY SIDE
		mm	inches	mm	inches	mm	inches			
A40/OB5	08A	12,70	1/2	7,92	0,312	7,85	0,309	163	every 2nd pitch	left
A40/OB7	08A	12,70	1/2	7,92	0,312	7,85	0,309	163	every 2nd pitch	right

## GUIDED ON CHAIN ROLLER - COINED



DINIEPER style

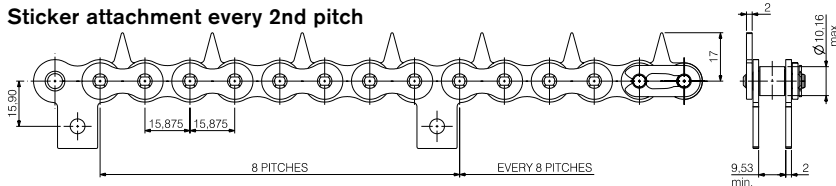
Attachment type 141

REGINA ref.	ISO ref.	CHAIN PITCH P		ROLLER DIAMETER Dr		INSIDE WIDTH W		SPIKE ATTACHMENT TYPE	SPIKE ATTACHMENT FREQUENCY
		mm	inches	mm	inches	mm	inches		
A40/OB9	08A	12,70	1/2	7,92	0,312	7,85	0,309	141	every 2nd pitch

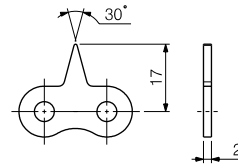
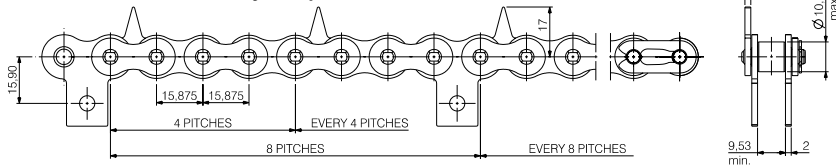
# 10A-1 / A50 BASE CHAIN

## GUIDED ON SADDLE - STANDARD

### Sticker attachment every 2nd pitch



### Sticker attachment every 4th pitch

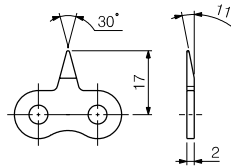
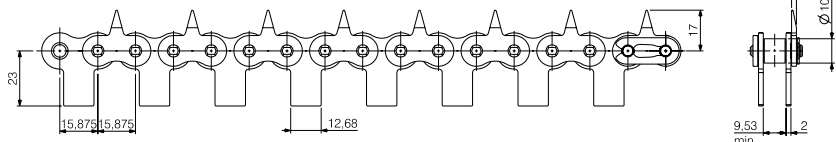


Attachment type 177

**BROWN style**

REGINA ref.	ISO ref.	CHAIN PITCH P		ROLLER DIAMETER Dr		INSIDE WIDTH W		SPIKE ATTACHMENT TYPE	SPIKE ATTACHMENT FREQUENCY
		mm	inches	mm	inches	mm	inches		
A50SR/P001	10A-1	15,875	5/8	10,16	0,400	9,65	0,380	177	every 2nd pitch
A50SR/O31	10A-1	15,875	5/8	10,16	0,400	9,65	0,380	177	every 4th pitch

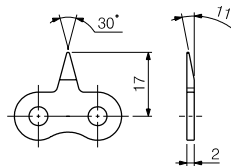
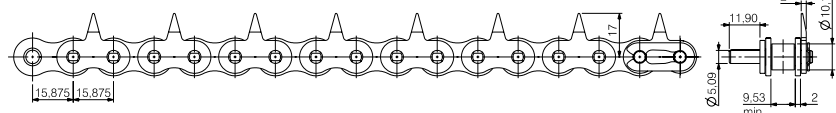
## GUIDED ON SADDLE - COINED



Attachment type 190

REGINA ref.	ISO ref.	CHAIN PITCH P		ROLLER DIAMETER Dr		INSIDE WIDTH W		SPIKE ATTACHMENT TYPE	SPIKE ATTACHMENT FREQUENCY
		mm	inches	mm	inches	mm	inches		
A50/1FF	10A-1	15,875	5/8	10,16	0,400	9,65	0,380	190	every 2nd link

## GUIDED ON EXTENDED PIN - COINED



Attachment type 190

REGINA ref.	ISO ref.	CHAIN PITCH P		ROLLER DIAMETER Dr		INSIDE WIDTH W		SPIKE ATTACHMENT TYPE	SPIKE ATTACHMENT FREQUENCY
		mm	inches	mm	inches	mm	inches		
A50/P005	10A-1	15,875	5/8	10,16	0,400	9,65	0,380	190	every 2nd link



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- TFT® is a registered trademark of WM Wrapping Machinery SA
- OMV® is a registered trademark of OMV Machinery Srl
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## PERFORMANCE IN MOTION

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